The problem of finding the optimum shape of the holes in a perforated plate weakened by a triangular or square lattice of holes and subject to bending is considered by methods based on the theory of functions of a complex variable. The criterion determining the optimum shape of the hole is based on the condition that no stress concentration should occur on the hole contour or, alternatively, that a plastic region should be created around the whole contour of the hole at exactly the same instant.

1. In order to prevent stress concentrations from arising in solid objects, it is especially interesting to discover a surface contour which will not exhibit any propensity toward brittle fracture or plastic deformation in individual regions.

Let us remind ourselves of the theory of bending as it applies to rigid (stiff) plates [1].

The displacement $w$ of a plate normal to its surface satisfies the equation

$$
\begin{equation*}
\Delta \Delta w=q(x, y) / D \tag{1.1}
\end{equation*}
$$

Here $D=E h^{3} / 12\left(1-v^{2}\right)$ is the cylindrical rigidity of the plate, $q(x, y)$ is the transverse load, $h$ is the thickness of the plate, $E$ and $v$ are the elastic modulus and Poisson coefficient of the plate material, and $\Delta$ is the Laplace operator. In the case of $q=0$ we have the basic representations [2]

$$
M_{x}+M_{y}=-4 D(1+v) \operatorname{Re} \Phi(z)
$$

$$
\begin{equation*}
M_{y}-M_{x}+2 i H_{x y}=2 D(1-v)\left[\bar{z} \Phi^{\prime}(z)+\Psi(z)\right], N-i N_{y}=-4 D \Phi^{\prime}(z) \tag{1.2}
\end{equation*}
$$

Here $M_{x}, M_{y}$, and $H_{x y}$ are, respectively, the specific bending moment and torque, $N_{x}$ and $N_{y}$ are the specific transverse forces and $\Phi(z)$ and $\Psi(z)$ are analytical functions of the complex variable $z=x+i y$.
2. Let there be a doubly periodic triangular lattice composed of unknown curvilinear apertures (holes) having their centers at the points

$$
\begin{aligned}
& P_{m n}=m \omega_{1}+n \omega_{2} \quad(m, n=0, \pm 1, \pm 2, \ldots) \\
& \omega_{1}=2, \omega_{2}=2 e^{1 / 3 i \pi}
\end{aligned}
$$

Let us denote the contour of the hole having its center at the point $P_{m n}$ by $I_{m n}$ and the region outside the contours $L_{m n}$ by $D_{z}$.

On the unknown contour $L_{m n}$ of the hole, the boundary conditions are

$$
\begin{equation*}
M_{n}=M_{0}, H_{n t}=0, M_{t}=M_{*}=\text { const }, N_{t}=0, N_{n}=0 \tag{2.1}
\end{equation*}
$$

( $t$ and $n$ denote the directions of the tangent and normal to the contour of the solid object).
In the case of an elastic solid the quantity $M_{*}=$ const requires determination in the course of the solution. For an elastoplastic material Eq. (2.1) represents a condition imposed upon the development of the plastic zone, i.e., it amounts to the requirement that at the instant of generation the plastic zone should embrace the whole contour of the

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[^0]aperture at the same time, not penetrating into the interior of the solid. In this case $M_{*}=$ const is a specified quantity; for example, on the basis of the Tresca-St. Venant plasticity condition $M_{*}=M_{0} \pm \sigma_{S} h^{2} / 4$ ( $\sigma_{S}$ is the plasticity constant associated with tensile strain) if $M_{t} M_{n} \leq 0$.

Let us transform to the parametric plane of the complex variable $\zeta$ by using the transformation $z=\omega(\zeta)$. The analytical function transforms the region $D_{z}$ conformally into the region $D_{\zeta}$ in the $\zeta$ plane, this latter region comprising the outsides of the circles $\Gamma_{\mathrm{mn}}$ of radius $\lambda$ having their centers at the points $P_{m n}$. On the basis of the equations [2]

$$
\begin{align*}
& M_{x}+M_{y}=M_{n}+M_{t}\left(\zeta=\lambda e^{i \vartheta}\right) \\
& M_{t}-M_{n}+2 i H_{n t}=\frac{\zeta^{2} \omega^{\prime}(\zeta)}{\lambda^{2} \omega^{\prime}(\zeta)}\left(M_{y}-M_{x}+2 i H_{x y}\right) \tag{2.2}
\end{align*}
$$

and the boundary conditions (2.1), in order to determine the three analytical functions $\varphi(\zeta)=\Phi[\omega(\zeta)], \psi(\zeta)=\Psi[\omega(\zeta)]$ and $\omega(\zeta)$ we obtain a nonlinear boundary problem on $\Gamma_{o o}$

$$
\begin{align*}
& \operatorname{Re} \varphi(\zeta)=a  \tag{2.3}\\
& \zeta^{2}\left[\omega(\zeta) \varphi^{\prime}(\zeta)+\omega^{\prime}(\zeta) \psi(\zeta)\right]=\lambda^{2} b \overline{\omega^{\prime}(\zeta)} \\
& a=-\frac{M_{0}+M_{*}}{4 D(1+v)}, \quad b=\frac{M_{*}-M_{0}}{2 D(1-v)} \tag{2.4}
\end{align*}
$$

The boundary condition (2.4) may be given a different form.
It follows from the solution of the Dirichlet problem (2.3) that in the region $D_{\zeta}$

$$
\begin{equation*}
\varphi(\zeta)=a \tag{2.5}
\end{equation*}
$$

Allowing for (2.5), we may write the boundary conditions (2.4) on $\Gamma_{00}$ in the form

$$
\begin{equation*}
\zeta^{2} \omega^{\prime}(\zeta) \psi(\zeta)=\lambda^{2} b \overline{\omega^{\prime}(\xi)} \tag{2.6}
\end{equation*}
$$

We seek the functions $\psi(\zeta)$ and $\omega(\zeta)$ in the form of series $[3,4]$,

$$
\begin{align*}
& \psi(\zeta)=\beta_{0}+\sum_{k=0}^{\infty} \beta_{2 k+2} \frac{\lambda^{2 k+2} \gamma^{(2 k)}(\zeta)}{(2 k+1)!}  \tag{2.7}\\
& \omega(\zeta)=\zeta+\sum_{k=0}^{\infty} A_{2 k+2} \frac{\lambda^{2 k+2} \gamma^{(2 k-1)}(\zeta)}{(2 k+1)!} \tag{2.8}
\end{align*}
$$

where $\gamma(z)$ is an elliptic Weierstrass function,

$$
\gamma(z)=\frac{1}{z^{2}}+\sum_{m, n}^{\prime}\left[\frac{1}{\left(z-P_{m n}\right)^{2}}-\frac{1}{P_{m n}^{2}}\right]
$$

Let us derive the relationships which the coefficients of the expressions (2.7) and (2.8) must satisfy. By equating the principal vector of the forces acting on the arc connecting two congruent points in $D_{\zeta}$ to zero we find that

$$
\begin{equation*}
a=-\frac{\pi(1-v)}{4 \sqrt{3}(1+v)} \beta_{2} \lambda^{2}, \quad \beta_{0}=0 \tag{2.9}
\end{equation*}
$$

The symmetry conditions for a perforated plate with a triangular lattice of holes may be written as follows:

$$
\begin{aligned}
& \varphi\left(\zeta e^{1 / 3 i \pi}\right)=\varphi(\zeta), \psi\left(\zeta e^{1 / 3 i \pi}\right)=e^{-3 / 3 i \pi} \psi(\zeta) \\
& \omega\left(\zeta e^{1 / 3 i \pi}\right)=e^{1 / 3 i \pi} \omega(\zeta)
\end{aligned}
$$

and reduced to the equations

$$
\begin{equation*}
\beta_{6 k+2 \pm 2}=A_{6 k \pm 2}=0 \text { for } k=0,1, \ldots \tag{2.10}
\end{equation*}
$$

In order to set up equations for the remaining coefficients on the presentations (2.7) and (2.8) of the functions $\psi(\zeta)$ and $\omega(\zeta)$, we expand these functions in Laurent series in the neighborhood of the point $\zeta=0$

$$
\begin{equation*}
\Psi(\zeta)=\sum_{k=0}^{\infty} \beta_{6 k+2}\left(\frac{\lambda}{\zeta}\right)^{8 j+2}+\sum_{k=0}^{\infty} \beta_{6 k+2} \lambda^{8 k+2} \sum_{j=0}^{\infty} r_{3 j+2,3 k} \zeta^{6 j+4} \tag{2.11}
\end{equation*}
$$

TABLE 1

| Coeff. of the un- | $\lambda$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| known functions | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 |
| First approximation |  |  |  |  |  |  |
| $\begin{aligned} & A_{6} \\ & 3_{2} / M_{1} \\ & \beta_{8} / M_{1} \end{aligned}$ | 0.00003 -1.03777 0.00003 | 0.00033 -1.08920 0.00036 | 0.00188 -1.17040 0.00219 | 0.00746 -1.29441 0.00926 | 0.02136 -1.48620 0.03170 | 0.05374 -1.79550 0.09551 |
| Second approximation |  |  |  |  |  |  |
| $A_{6}$ | 0.00003 | 0.00033 | 0.00188 | 0.00716 | 0.02137 | 0.05392 |
| $A_{32}$ | 0.00000 | 0.00001 | 0.00065 | 0.00025 | 0.00075 | 0.00188 |
| $\beta_{2} / M_{1}$ $\beta_{8} / M_{1}$ | -1.03777 0.00003 | -1.08920 0.00036 | -1.17040 0.00219 | -1.29441 0.00926 | $\begin{array}{r}\text {-1.48620 } \\ \hline 0.03171\end{array}$ | $\begin{array}{r}\text {-1.79547 } \\ \hline 0.09585 \\ \hline\end{array}$ |
| $\beta_{14} / M_{1}$ | 0.00000 | 0.00001 | 0.00007 | 0.00026 | 0.00043 | -0.00187 |

$$
\begin{align*}
& \omega(\zeta)=\zeta-\sum_{k=1}^{\infty} \frac{A_{6 k} \lambda}{6 k-1}\left(\frac{\lambda}{\zeta}\right)^{6 k-1}+\sum_{k=1}^{\infty} A_{6 k} \lambda^{6 k} \sum_{j=0}^{\infty} \frac{r_{3 j, 3 k-i}}{6 j+1} \zeta^{6 j+1} \\
& r_{j k}=\frac{(2 j+2 k+1)!g_{j+k i 1}}{(2 j)!(2 k+1)!2^{2 j+2 k+2}}  \tag{2.12}\\
& g_{j+k+1}=\sum_{m, n}^{\prime} \frac{1}{T^{2 j+2 k+2}}, \quad T=\frac{1}{2} P_{m n}
\end{align*}
$$

In the boundary condition (2.6) for the contour $\Gamma_{00}\left(\zeta=\lambda e^{i \theta}\right)$ we now substitute the corresponding Laurent series for $\psi(\zeta), \omega^{\prime}(\zeta)$ and $\overline{\omega^{\prime}(\zeta)}$ and compare the coefficients of $e^{6 k \theta}(k=0, \pm 1, \pm 2, \ldots)$; we obtain an infinite system of nonlinear algebraic equations in $\beta_{6 k}+{ }_{2}, A_{6 k}$. The equations of the first approximation take the form

$$
\begin{align*}
& c \beta_{2}+A_{6} \gamma_{0}+A_{6} \beta_{8} \lambda^{12} r_{32}=b c, c \beta_{8}+A_{6} \beta_{2}=b A_{6} \lambda^{12} r_{32} \\
& c \gamma_{0}+A_{6} \gamma_{1}+A_{6} \beta_{2} \lambda^{12} r_{32}=b A_{6,} c=1+A_{6} \lambda^{6} r_{02}  \tag{2.13}\\
& \gamma_{j}=\beta_{2} r_{3 j+2,9} \lambda^{6 j+6}+\beta_{8} r_{3 j+2,3}{ }^{\lambda j+12}(j=0,1)
\end{align*}
$$

The results of calculations carried out in the two first approximations are given in Table 1 , in which $M_{1}=M_{0} / D(1-v)$.

If in Eq. (2.12) we put $\zeta=\lambda e^{i \theta}$ we obtain the equation for the optimum shape of the hole,

$$
\begin{equation*}
R=\left|\omega\left(\lambda e^{i \theta}\right)\right|=f(\theta) \tag{2.14}
\end{equation*}
$$

In the first approximation

$$
\begin{align*}
& R^{2}=\lambda^{2}\left(d+d_{1} \cos 6 \theta\right), \quad d=c^{2}+\left(\frac{1}{25}+\frac{1}{49} \lambda^{24} r_{32}^{2}\right) A_{6}^{2}  \tag{2.15}\\
& d_{1}=2 c A_{6}\left(\frac{1}{7} \lambda^{12} r_{32}-\frac{1}{5}\right)
\end{align*}
$$

The constant $M_{*}$ equals

$$
\begin{equation*}
M_{*}=\frac{\pi}{\sqrt{3}} D(1-v) \beta_{2} \lambda^{2}-M_{0} \tag{2.16}
\end{equation*}
$$

For an elastoplastic plate Eq. (2.16) is the condition for the solubility of the original problem.
3. Let there be a doubly periodic square lattice with unknown curvilinear holes having their centers at the points

$$
\begin{aligned}
& P_{m n}=m \omega_{1}+n \omega_{2}(m, n=0, \pm 1, \pm 2, \ldots) \\
& \omega_{1}=2, \quad \omega_{2}=2 i
\end{aligned}
$$

Let us consider the problem of finding the optimum shape of the hole in the square lattice. In order to obtain the solution we must repeat the discussions of Sec. 2 .

We derive the solution

$$
\begin{equation*}
\varphi(\zeta)=-\frac{M_{0}+M_{*}}{4 D(1+v)}=-\frac{\pi}{8} \frac{1-v}{1+v} \beta_{2} \lambda^{2} \tag{3.1}
\end{equation*}
$$

TABLE 2

| Coeffs. <br> of the <br> unknown <br> function $\$$ | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |

First approximation

| $A_{4}$ | 0.00095 | 0.00478 | 0.01513 | 0.03694 | 0.07668 | 0.14250 |
| :--- | ---: | ---: | ---: | ---: | ---: | ---: |
| $\beta_{2} / M_{1}$ | -1.03305 | -1.07756 | -1.14649 | -1.24479 | -1.39320 | -1.59478 |
| $\beta_{6} / M_{1}$ | 0.00097 | 0.00516 | 0.01733 | 0.04597 | 0.10558 | 0.21805 |
|  |  |  |  |  |  |  |
| Second approximation |  |  |  |  |  |  |
| $A_{4}$ | 0.00097 | 0.00515 | 0.01733 | 0.04605 | 0.10671 | 0.22750 |
| $A_{8}$ | 0.00000 | 0.00000 | 0.00008 | 0.00045 | 0.00197 | 0.00700 |
| $\beta_{2} / M_{1}$ | -1.03305 | -1.07756 | -1.14644 | -1.24736 | -1.38893 | -1.56897 |
| $\beta_{6} / M_{1}$ | 0.00100 | 0.00555 | 0.01986 | 0.05730 | 0.14658 | 0.34295 |
| $\beta_{10} / M_{1}$ | -0.00000 | -0.00002 | -0.00026 | -0.00207 | -0.01292 | -0.06713 |

The functions $\psi(\zeta)$ and $\omega(\zeta)$ are defined by the series (2.7) and (2.8). Thus, we have

$$
\begin{equation*}
\beta_{0}=0, \beta_{4 k}=A_{4 k+2}=0 \text { for } k=0,1, \ldots \tag{3.2}
\end{equation*}
$$

The results of calculations carried out in the first two approximations are given in Table 2.

The constant $M_{夫}$ equals

$$
\begin{equation*}
M_{*}=\frac{\pi}{2} D(1-v) \beta_{2} \lambda^{2}-M_{0} \tag{3.3}
\end{equation*}
$$

The equation for the optimum shape of the hole in the first approximation takes the form

$$
\begin{align*}
& R^{2}=\lambda^{2}\left(d+d_{1} \cos 4 \theta\right), \quad d=c^{2}+A_{4}^{2}\left(\frac{1}{9}+\frac{1}{25} \lambda^{16} r_{21}{ }^{2}\right)  \tag{3.4}\\
& d_{1}=2 c A_{4}\left(\frac{1}{5} \lambda^{8} r_{21}-\frac{1}{3}\right), \quad c=1+A_{4} \lambda^{4} r_{01}
\end{align*}
$$

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